

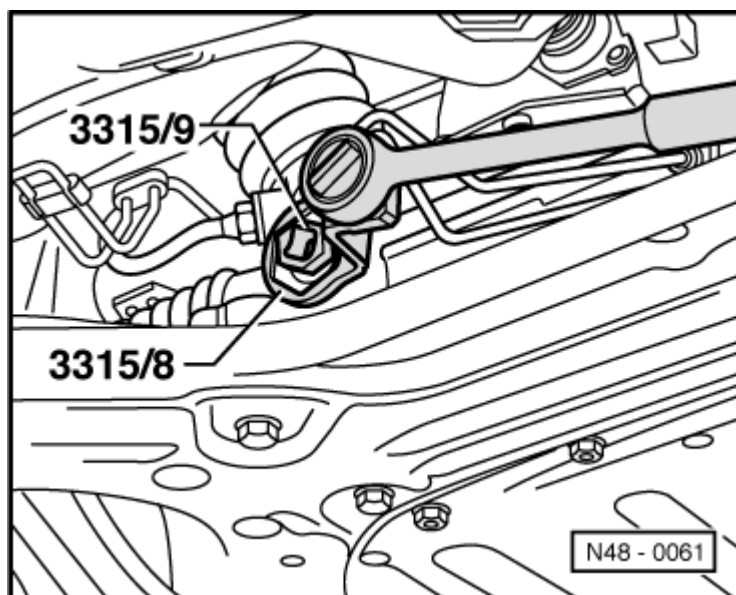
## Servicing power assisted steering

### Adjusting power steering box when installed

#### Notes:

- ☐ The adjustment is only required when the steering play is not correct.
- ☐ Two Mechanics are required when adjusting. Adjust with engine switched off.
- ☐ The work sequence is identical on left and right-hand drive vehicles.

→ Adjusting steering box on left-hand drive vehicles



→ Adjusting steering box on right-hand drive vehicles

- ☐ Raise vehicle on hoist.
- ☐ Wheels in straight-ahead position.

By turning the steering wheel to and fro (about 30° to centre axis) a knocking noise will be heard if there is excessive play.

- ☐ Loosen locking nut to do this counter-hold with 3315/9.
- ☐ Carefully screw the adjustment screw until the knocking noise can no longer be heard inside the vehicle.
- ☐ Tighten locking nut.
- ☐ Complete a road test ensuring that when manoeuvring or negotiating corners the steering self-centres without sticking.

